



1

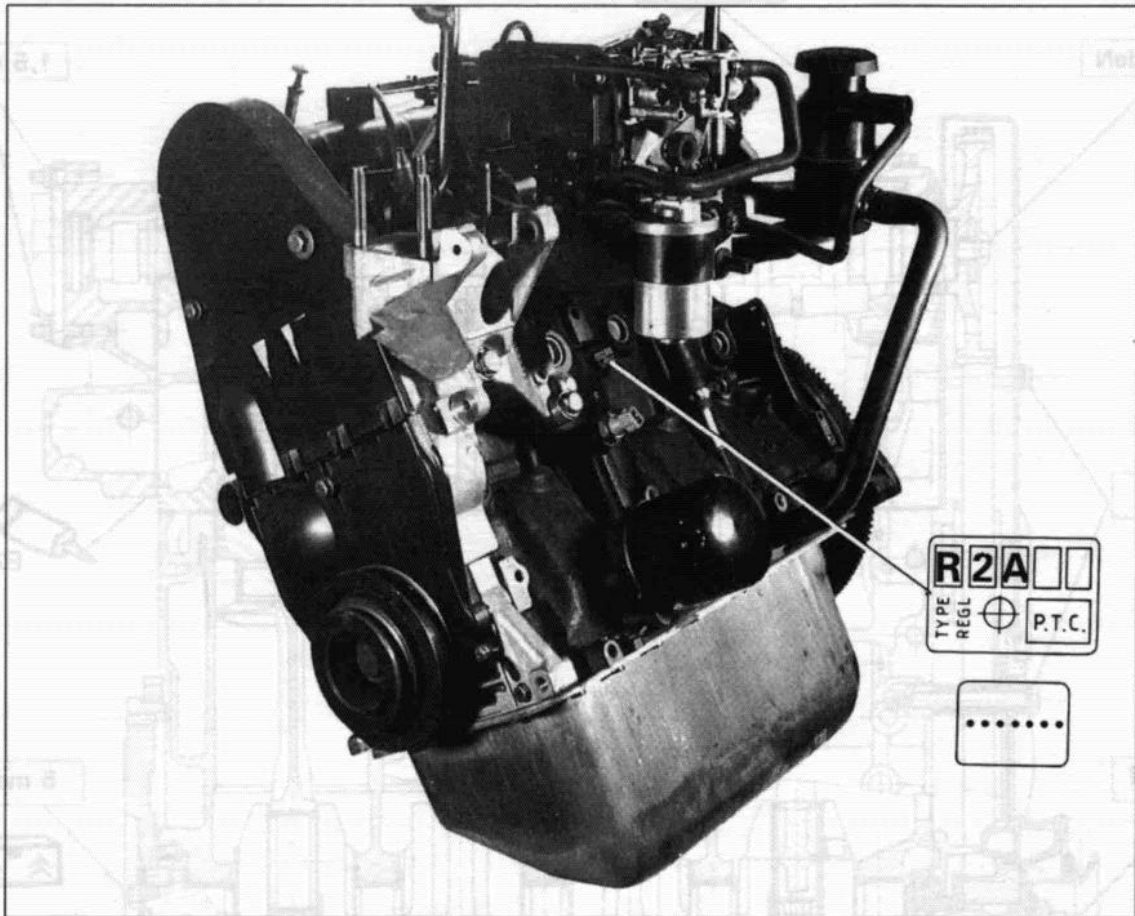
ASR



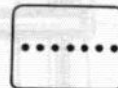
XU 10

XM  
100-00/5

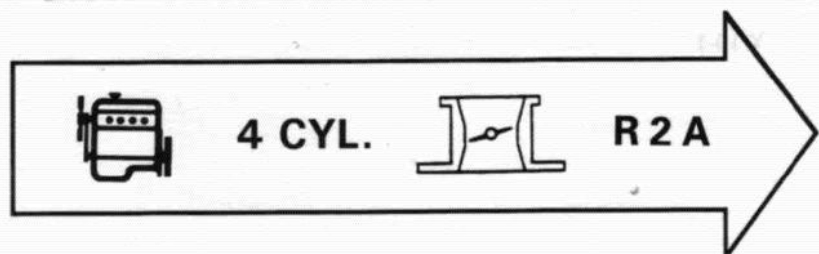
1

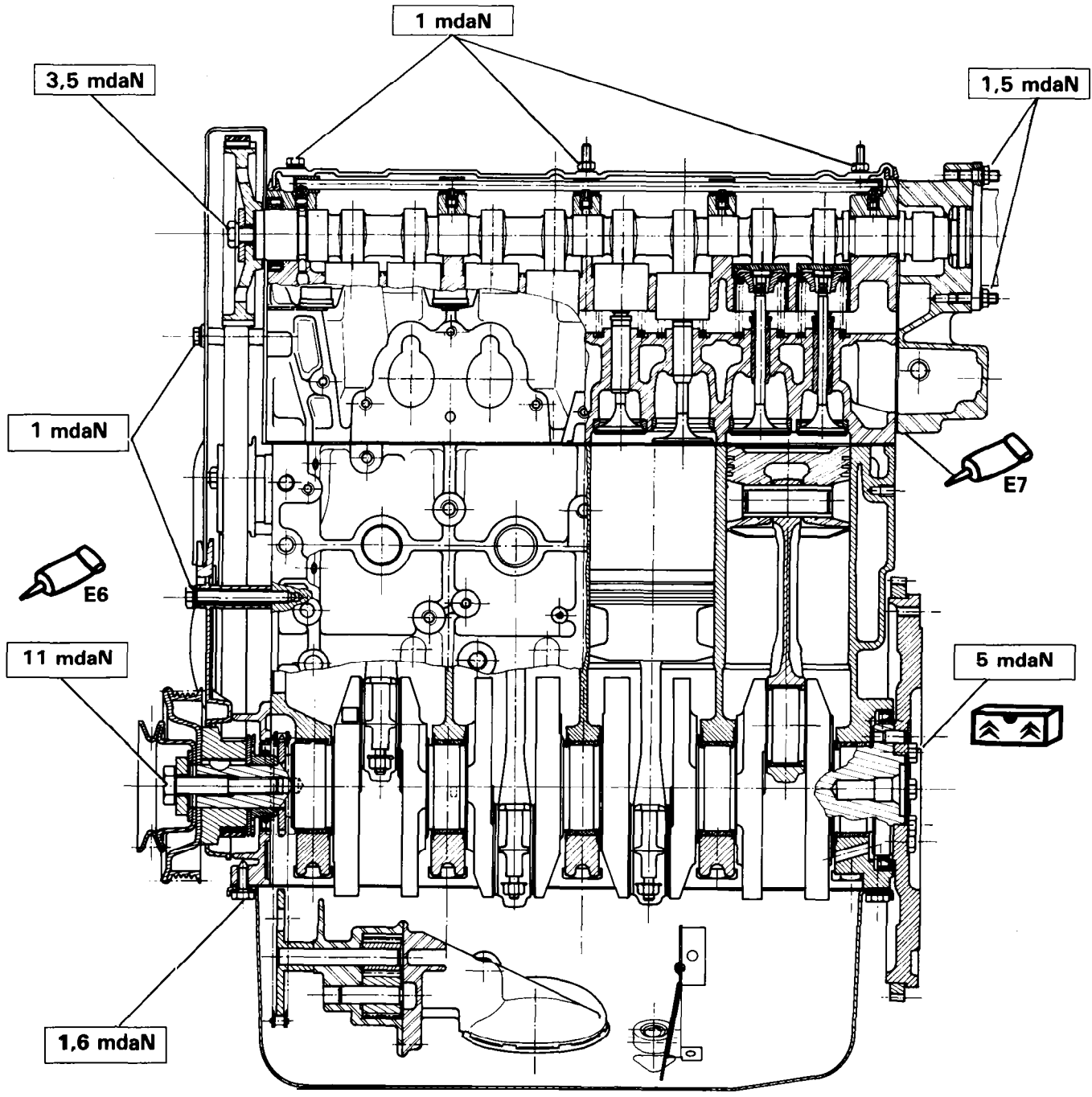
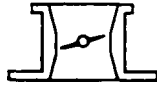
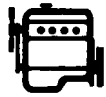


R2A  
TYPE REG. P.T.C.



89-1298

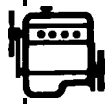




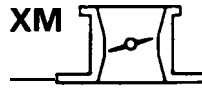
Y.10-1



1



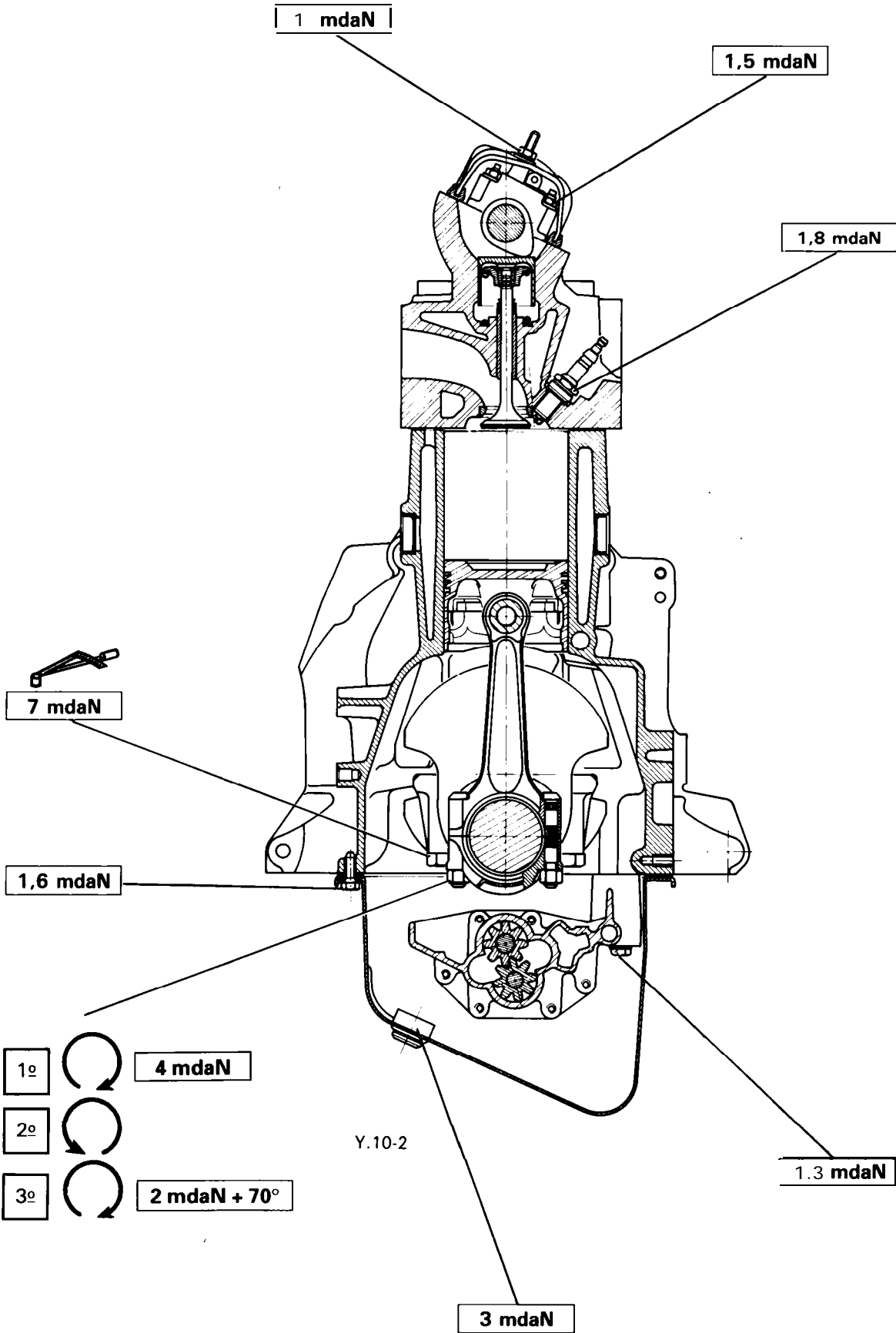
4 C Y L . XM



R 2 A

100-00/5

3

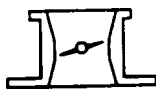


4

XM  
100-00/5

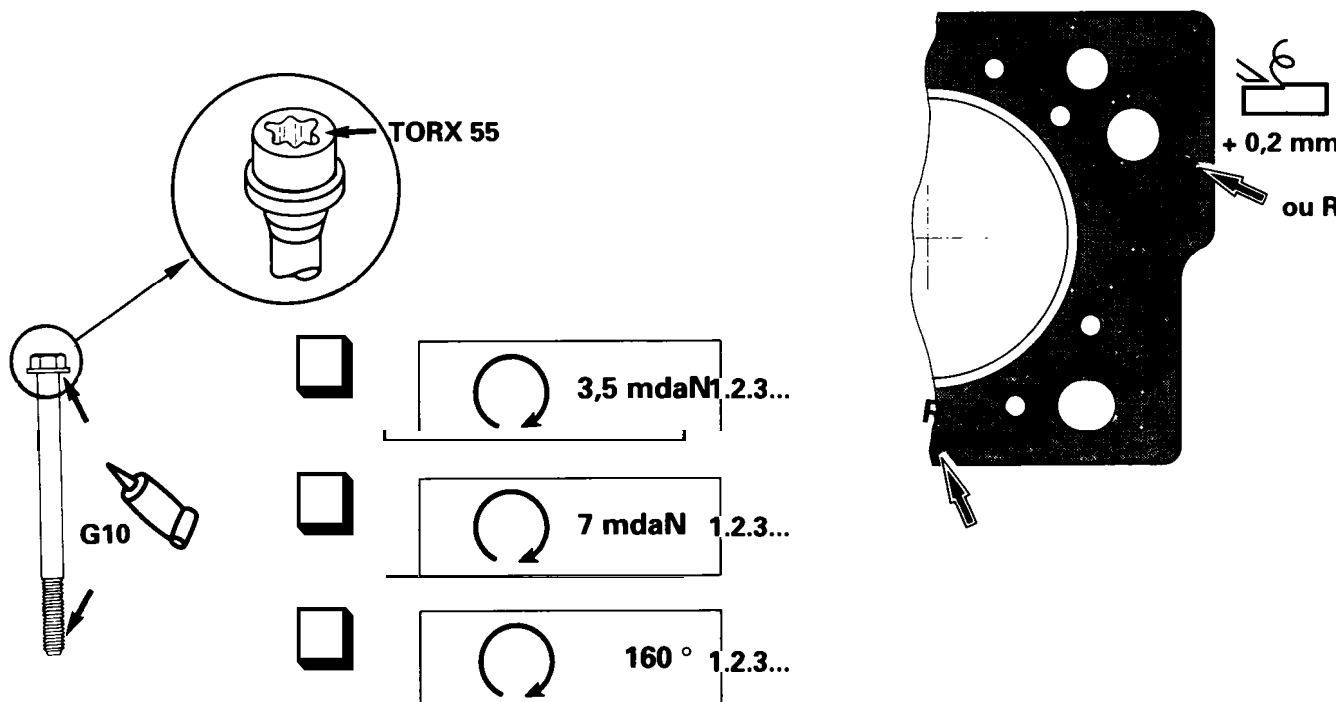
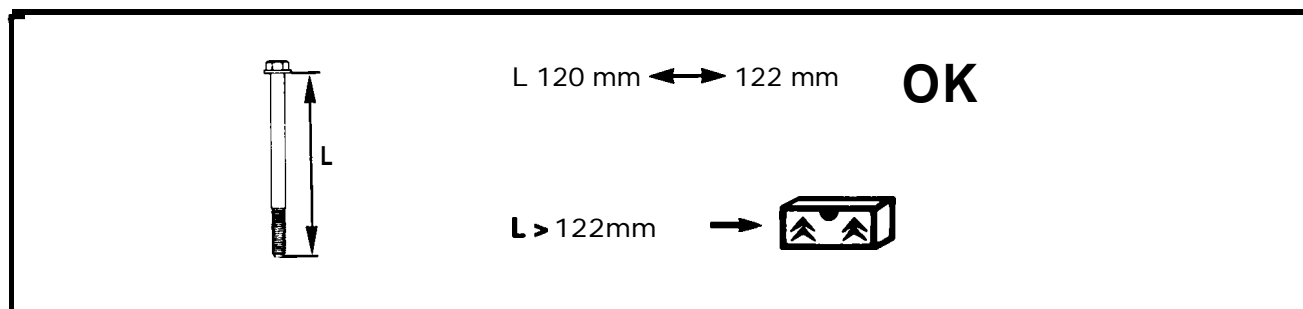
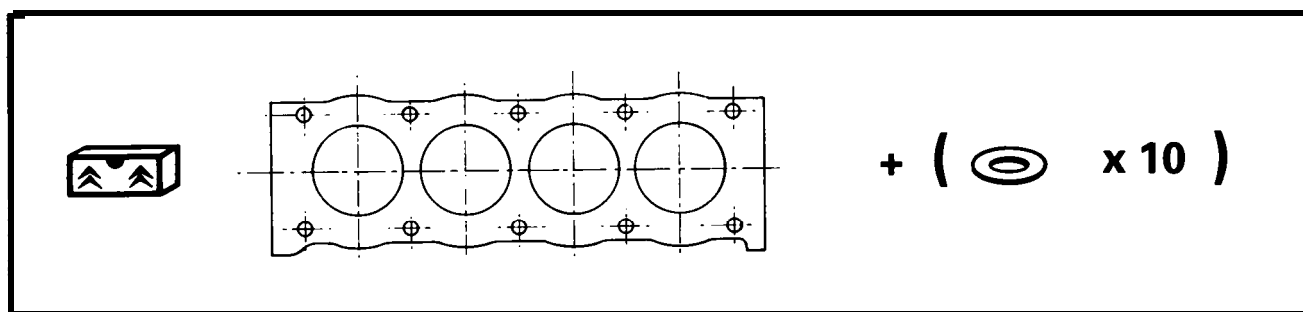
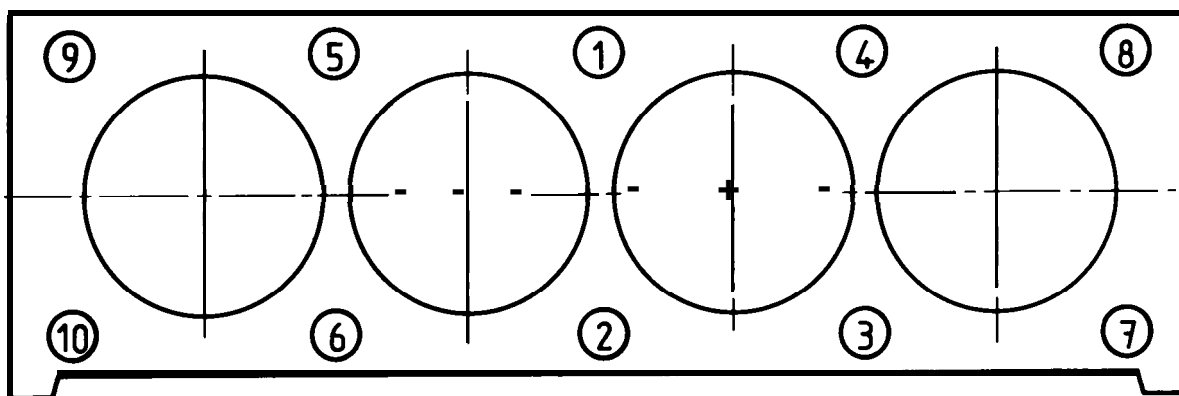


4 CYL.



R 2 A

1

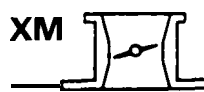




1



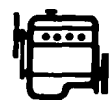
4 C Y L . XM



R 2 A

100-00/5

5



R2A

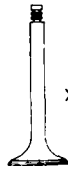
= XU10-2C



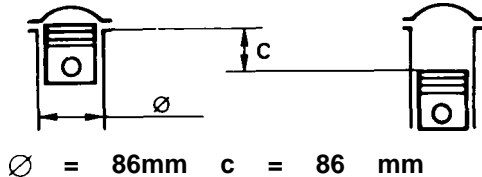
1998 cm<sup>3</sup>



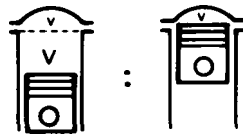
x 4



x 8



ø = 86mm c = 86 mm

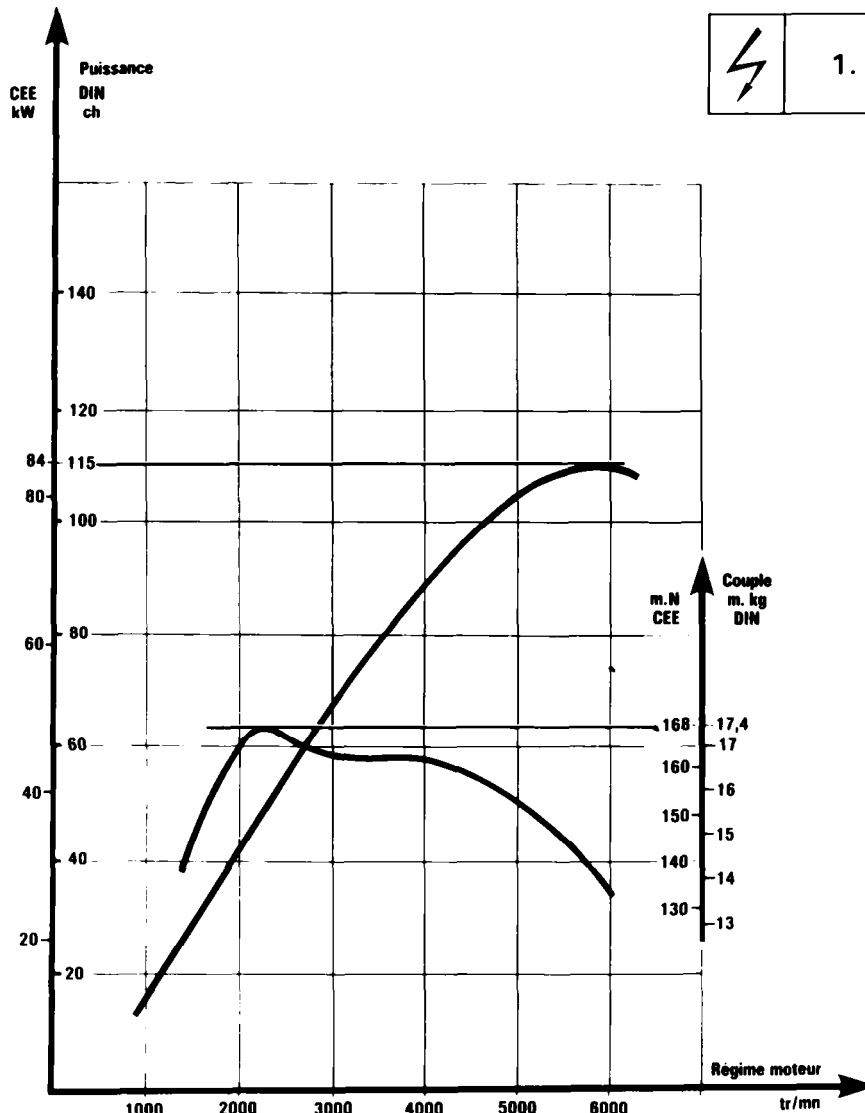
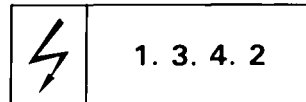


8,8 / 1

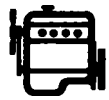
SUPER CARBURANT  
RON 98

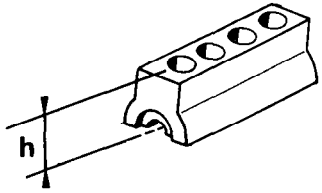
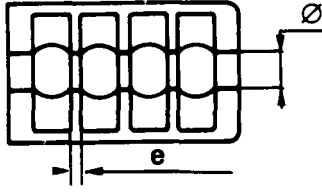
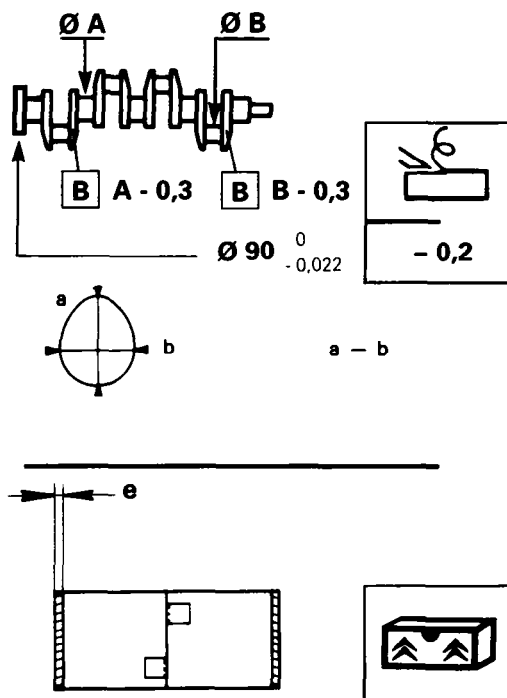


- SUPER  
RON 98 / MON 88  
- EUROSUPER  
RON 95 / MON 85



f. 10-10



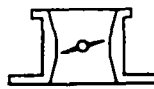
	$235 \pm 0.05 \text{ mm}$	
	$\varnothing = 63,750 - \begin{smallmatrix} 0 \\ 0,019 \end{smallmatrix} \text{ mm}$ $e = 21,82 \pm 0,05 \text{ mm}$	
	<b>A</b>	<b>B</b>
	$60 - \begin{smallmatrix} 0 \\ -0,019 \end{smallmatrix} \text{ mm}$	$50 - \begin{smallmatrix} 0 \\ -0,016 \end{smallmatrix} \text{ mm}$
	$59,7 - \begin{smallmatrix} 0 \\ -0,019 \end{smallmatrix} \text{ mm}$	$49,7 - \begin{smallmatrix} 0 \\ -0,016 \end{smallmatrix} \text{ mm}$
	$0,007 \text{ mm}$	$0,007 \text{ mm}$
	$1,842 \text{ mm}$	$1,837 \text{ mm}$ <b>N</b>
$1,992 \text{ mm}$ <b>B</b>	$1,987 \text{ mm}$ <b>B</b>	



1



4 CYL.



R 2 A

XM  
100-00/5

7

<p>0,07 → 0,32 mm</p>		$25,70^{+0,05}_0$ mm						
<p>e</p>		<table border="1"> <tr><td>1</td><td>25,90 mm</td></tr> <tr><td>2</td><td>26,00 mm</td></tr> <tr><td>3</td><td>26,10 mm</td></tr> </table>	1	25,90 mm	2	26,00 mm	3	26,10 mm
1	25,90 mm							
2	26,00 mm							
3	26,10 mm							
<p>∅ A      ∅ B</p> <p>L</p>		$A = 53,695^{+0,013}_0$ mm <hr/> $B = 22^{-0,029}_{-0,041}$ mm <hr/> $L = 152$ mm						
<p>MAXI      MINI</p> <p>3 gr.</p>	<p>MAXI      MINI</p> <p>7 gr.</p>							

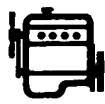


	<p>Ø A</p> <p>Ø B</p>	<table border="1"> <tr> <td></td> <td></td> <td><b>86</b> + 0,018 0 mm</td> </tr> <tr> <td>R1</td> <td></td> <td><b>86,25</b> + 0,018 0 mm</td> </tr> <tr> <td>R2</td> <td></td> <td><b>86,60</b> + 0,018 0 mm</td> </tr> <tr> <td></td> <td></td> <td><b>85,967</b> ± 0,009 mm</td> </tr> <tr> <td>R1</td> <td></td> <td>86,217 ± 0,009 mm</td> </tr> <tr> <td>R2</td> <td></td> <td><b>86,567</b> ± 0,009 mm</td> </tr> </table>			<b>86</b> + 0,018 0 mm	R1		<b>86,25</b> + 0,018 0 mm	R2		<b>86,60</b> + 0,018 0 mm			<b>85,967</b> ± 0,009 mm	R1		86,217 ± 0,009 mm	R2		<b>86,567</b> ± 0,009 mm								
		<b>86</b> + 0,018 0 mm																										
R1		<b>86,25</b> + 0,018 0 mm																										
R2		<b>86,60</b> + 0,018 0 mm																										
		<b>85,967</b> ± 0,009 mm																										
R1		86,217 ± 0,009 mm																										
R2		<b>86,567</b> ± 0,009 mm																										
	<p>1,5 mm</p> <p>1,75 mm</p> <p>3 mm</p>	<table border="1"> <tr> <td></td> <td>N</td> <td rowspan="2">0,20</td> <td rowspan="2"></td> </tr> <tr> <td>R1</td> <td>BI</td> </tr> <tr> <td>R2</td> <td>R</td> <td>0,40</td> <td></td> </tr> <tr> <td></td> <td>G</td> <td rowspan="2">0,15</td> <td rowspan="2"></td> </tr> <tr> <td>R1</td> <td>BI</td> </tr> <tr> <td>R2</td> <td>R</td> <td>0,35</td> <td></td> </tr> <tr> <td>R1</td> <td>B</td> <td rowspan="2">(U. FLEX)</td> <td rowspan="2"></td> </tr> <tr> <td>R2</td> <td>R</td> </tr> </table>		N	0,20		R1	BI	R2	R	0,40			G	0,15		R1	BI	R2	R	0,35		R1	B	(U. FLEX)		R2	R
	N	0,20																										
R1	BI																											
R2	R	0,40																										
	G	0,15																										
R1	BI																											
R2	R	0,35																										
R1	B	(U. FLEX)																										
R2	R																											
	<p>*</p>	<p>7mm</p>																										
	<p>*</p>	<p>R1 - R2</p>																										

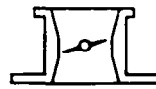




1



4 CYL.

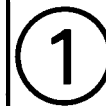
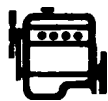


R 2 A

XM  
100-00/5

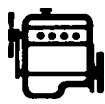
9

	4,5 mm 	4,5 mm 
	13 <sup>+ 0,068</sup> / <sub>+ 0,050</sub> mm	13 <sup>+ 0,068</sup> / <sub>+ 0,050</sub> mm
	1 13,275 <sup>+ 0,068</sup> / <sub>+ 0,050</sub> mm	1 13,275 <sup>+ 0,068</sup> / <sub>+ 0,050</sub> mm
	2 13,525 <sup>+ 0,068</sup> / <sub>+ 0,050</sub> mm	2 13,525 <sup>+ 0,068</sup> / <sub>+ 0,050</sub> mm
	43,07 <sup>+ 0,122</sup> / <sub>+ 0,097</sub> mm	36,07 <sup>+ 0,105</sup> / <sub>+ 0,080</sub> mm
	1 43,32 <sup>+ 0,122</sup> / <sub>+ 0,097</sub> mm	1 36,32 <sup>+ 0,105</sup> / <sub>+ 0,080</sub> mm
	2 43,57 <sup>+ 0,122</sup> / <sub>+ 0,097</sub> mm	2 36,57 <sup>+ 0,105</sup> / <sub>+ 0,080</sub> mm
	Ø1 42,6 mm	34,5 mm
	Ø2 7,984 <sup>0</sup> / <sub>- 0,015</sub> mm	7,970 <sup>0</sup> / <sub>- 0,015</sub> mm
	L 108,70 mm	108,25 mm
	0,20 ± 0,05 mm	0,40 ± 0,05 mm
	2,225 mm (0,025 ↔ 0,025 mm) 3,550 mm	
	11 mm	11 mm

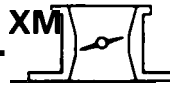


	$\varnothing 1$	<b>13</b> $\begin{matrix} - 0,003 \\ - 0,030 \end{matrix}$ mm		<b>13</b> $\begin{matrix} - 0,003 \\ + 0,030 \end{matrix}$ mm		
		1	<b>13,245</b> $\begin{matrix} + 0,027 \\ 0 \end{matrix}$ mm		<b>13,245</b> $\begin{matrix} + 0,027 \\ 0 \end{matrix}$ mm	
		2	<b>13,495</b> $\begin{matrix} + 0,027 \\ 0 \end{matrix}$ mm		<b>13,495</b> $\begin{matrix} + 0,027 \\ 0 \end{matrix}$ mm	
	$\varnothing 2$	<b>43</b> $\begin{matrix} + 0,039 \\ 0 \end{matrix}$ mm		<b>36</b> $\begin{matrix} + 0,039 \\ 0 \end{matrix}$ mm		
	1	<b>43,25</b> $\begin{matrix} + 0,039 \\ 0 \end{matrix}$ mm		<b>36,25</b> $\begin{matrix} + 0,039 \\ 0 \end{matrix}$ mm		
	2	<b>43,50</b> $\begin{matrix} + 0,039 \\ 0 \end{matrix}$ mm		<b>36,50</b> $\begin{matrix} + 0,039 \\ 0 \end{matrix}$ mm		
			<b>15,78</b> $\pm 0,20$ mm		<b>15,05</b> $\pm 0,20$ mm	
		1	<b>15,88</b> $\begin{matrix} + 0,20 \\ 0 \end{matrix}$ mm		<b>15,15</b> $\begin{matrix} + 0,20 \\ 0 \end{matrix}$ mm	
		2	<b>15,98</b> $\begin{matrix} + 0,20 \\ 0 \end{matrix}$ mm		<b>15,25</b> $\begin{matrix} + 0,20 \\ 0 \end{matrix}$ mm	
		$\varnothing = 8$ $\begin{matrix} + 0,022 \\ 0 \end{matrix}$ mm		$\varnothing = 8$ $\begin{matrix} + 0,022 \\ 0 \end{matrix}$ mm		
		$L = 40 \pm 0,35$ mm		$L = 33 \pm 0,35$ mm		

①



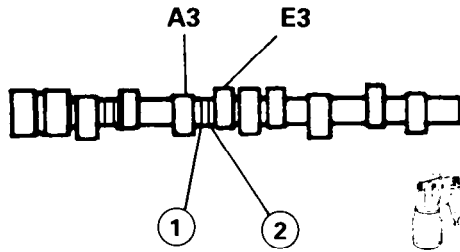
4CYL. XM



R 2 A

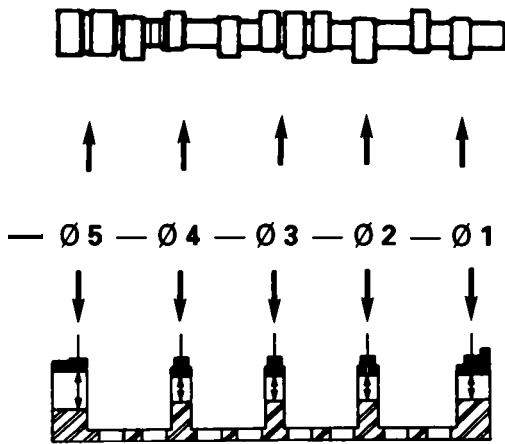
00-00/5

11



① = BLANC B

② = BLANC B



Ø 1      **27**  $\begin{matrix} - 0,020 \\ - 0,041 \end{matrix}$  mm

Ø 2      **27,5**  $\begin{matrix} - 0,020 \\ - 0,041 \end{matrix}$  mm

Ø 3      **28**  $\begin{matrix} - 0,020 \\ - 0,041 \end{matrix}$  mm

Ø 4      **28,5**  $\begin{matrix} - 0,020 \\ - 0,041 \end{matrix}$  mm

Ø 5      **36**  $\begin{matrix} +0,025 \\ 0,050 \end{matrix}$  mm

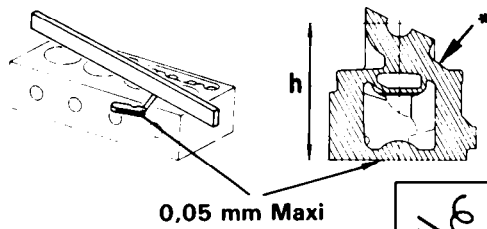
Ø 1      **27**  $\begin{matrix} +0,033 \\ 0 \end{matrix}$  mm

Ø 2      **27,5**  $\begin{matrix} +0,033 \\ 0 \end{matrix}$  mm

Ø 3      **28**  $\begin{matrix} +0,033 \\ 0 \end{matrix}$  mm

Ø 4      **28,5**  $\begin{matrix} +0,033 \\ 0 \end{matrix}$  mm

Ø 5      **36**  $\begin{matrix} +0,039 \\ 0 \end{matrix}$  mm



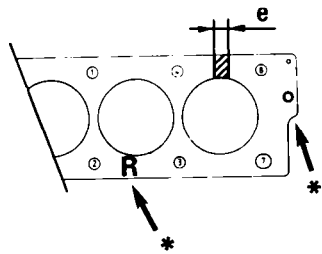
0,05 mm Maxi

$h = 141 + 0,05$  mm



$h - 0,2$  mm

$h (R)^* = 140,75$  mm Mini



$e = 1,30$  mm

$e + 0,2$  mm

\* R ou Ø 4 mm

